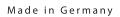


# **RK700X**





## **VSM ILUMERON**



Grain type	Aluminium oxide						
Bonding	Special bonded						
Colour	Anthracite						
Backing	X-Polyester						
Flexibility	Sturdy						
Production width	1,090 mm						











With RK700X, grinding and polishing can take place in a single processing step. This significantly increases productivity. The long-term abrasive also achieves a consistent surface quality within extremely tight tolerances. Thanks to the special manufacturing process, the abrasive grains are evenly distributed and wear down across the entire surface in a controlled manner. This prevents unwanted grinding grooves in the workpiece.

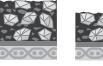
#### Grit sizes:1)

								P				Р		Р		Р		P		Р	Р	Р	Р
16	20	24	30	36	40	50	60	80	100	120	150	180	220	240	280	320	360	400	500	600	800	1000	1200

### **Benefits**

- > Consistent surface quality with extremely narrow tolerances
- > Increase in productivity: Polishing and grinding can be accomplished in one single step
- > No unwanted chatter marks due to a specially designed manufacturing process
- > Fewer tool changes thanks to an extended service life reduce grinding costs and improve process stability
- > Less dust accumulation on the workpiece

## Wear pattern of the grain









Grinding time

The product-specific manufacturing process of VSM ILUMERON translates into an equal distribution of

the grains in the full faced coated abrasive, which break down completely and gradually over a period of time.

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